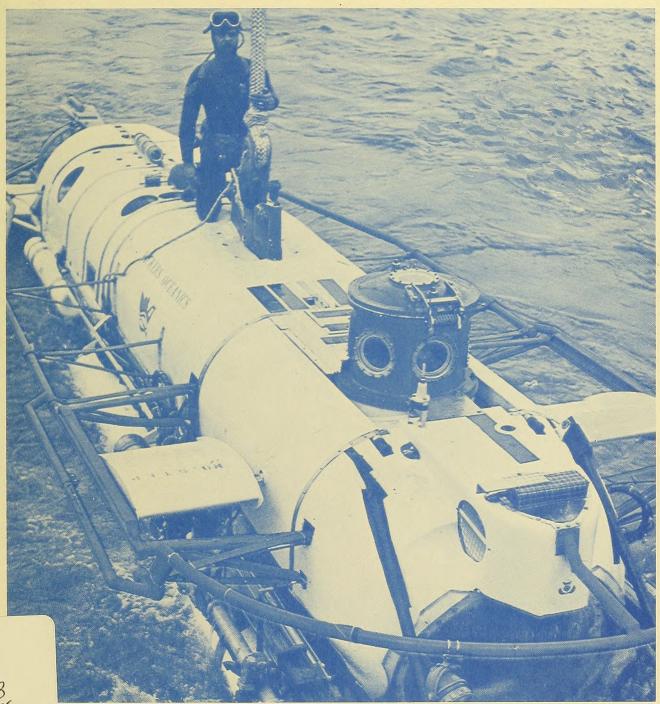
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International Status and Utilization of Undersea Vehicles 1976



U.S. DEPARTMENT OF COMMERCE

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INTERNATIONAL STATUS AND UTILIZATION OF UNDERSEA VEHICLES

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ABSTRACT

There are about 100 manned vehicles and 55 unmanned vehicles around the world that are ready for operational use or are under construction. This represents an increase of over 30 percent in one year. New systems are going deeper and providing increased payload capability. Depending on mission requirements, there will always be need for manned or unmanned systems. According to statistics, the U.S. is the leading builder and owner of submersibles followed by France and the Soviet Union.

The highest concentration of vehicles is in support of the offshore oil industry, especially in the North Sea. Following this activity, vehicles are mainly used for inspection, cable laying, salvage, coral harvesting, geology, fisheries, and environmental missions.

Over the last seven years, there have been seven serious accidents reported taking the lives of seven persons. Most of the new vehicles are classified by one of six classification societies. There is a need for international standardization on certain items pertaining to improved safety, especially during emergencies, search and rescue.

The major trends in vehicle design pertain to designing completely integrated vehicle systems, which, in addition to the vehicle, includes support ship, handling gear for launch and retrieval, and logistic support. The major problem is still the launch and retrieval of vehicles, especially in heavy seas.

INTRODUCTION

Over the last decade, the undersea vehicle has evolved from a demonstration of technological capability and scientific curiosity into a very useful means for conducting a variety of undersea work tasks and research missions commensurate with national needs.

Unlike the early systems, the new undersea vehicles are economically designed and built to reliably fulfill specific mission requirements. This approach is necessary to maintain an edge in cost-effective comparisons with other means.

The undersea vehicle transports men and equipment to the work or mission site and serves as an underwater platform for observation, sampling, measurement, and performing various work tasks. Now that undersea vehicles have proven to be a valuable undersea tool, they provide another optional means for satisfying a given set of mission requirements. There are 155 undersea vehicles: 100 manned and 55 unmanned that are listed by country and characterized in tables 1 and 2.

UNDERSEA VEHICLE STATISTICS

Statistics on 155 manned and unmanned undersea vehicles on a world-wide basis are given in Table 3. Of these, there are 100 manned vehicles of which 86 are operational or available and ready for use, and 14 that are still under construction with most expected to be completed before the end of 1976. There are 55 unmanned vehicles of which there are 49 operational or available and ready for use, and 5 that are still under construction.

It is estimated that about 5 percent of the systems deemed operational may be considered marginal relative to their level of readiness because of the additional time that would be required for mobilization, crew training and preparedness. Excluded from this review are wet submersibles operated by divers and those designed for operation in depths less than 600 feet (183 meters). Also excluded from this survey are proposed vehicle designs which may or may not be constructed. However, some of the unique designs are reviewed herein. The total of 155 compares to 103 reported (1) one year ago. However, when taking into account those vehicles inadvertently overlooked in the first world-wide survey, there is about a 32 percent increase in both categories; i.e., manned and unmanned vehicles.

The average characteristics of the world's undersea vehicles are given in Table 3. In averaging the figures, it was necessary to exclude 3 or 4 systems such as the large bathyscaphes to avoid skewing the statistics of the more typical systems.

Because of the continuous trend to go deeper the average depth capability of the world's manned submersibles has increased from 2,250 feet reported one year ago to 2,450 feet, about a 10 percent increase.

The average weight of manned vehicles has increased from 19,000 lbs. a year ago to 24,000 lbs now, about a 26 percent increase. This is due to several factors: going deeper, increasing payload and new systems with diver lockout capability.

There are now 15 vehicles with diver lockout capability, about 15 percent of the manned vehicles.

The average payload capability was calculated to be 1,300 lbs. for manned vehicles and a very low average value for the listed unmanned systems, because most of the unmanned systems are instrumented for a specific mission, and do not provide additional payload space.

In comparing several manned and unmanned systems with given payload capability, there is about a 6 to 1 ratio of depth capability versus weight in favor of unmanned vehicle systems over manned

systems. This is mainly due to the fact that the manned system includes a crew which in turn requires habitable space in a pressure hull, life support, and extra power, all of which adds weight and requires compensating buoyancy, and even more power to propel the larger wetted surface system. However, if the given mission requires the man in the system for greater observation capability, better mission control and adaptability, or for diver lockout operations, than the foregoing comparison applies only to certain types of missions.

For the manned vehicles, the average crew size was 3 and the average life support was calculated to be about 120 man-hours or 40 hours per man. This figure is considered low and many believe that 72 hours per man should be the minimum requirements for safety in the event of disablement and need to await search and rescue. However, in some missions that require working in rougher waters, further offshore and at greater depths, provisions should include additional emergency life support capability.

Depending on the mission requirements, there is need for both manned and unmanned systems, and I believe this option will always exist. There are many missions involving hazardous operations; e.g., under the ice packs, areas with potential entanglement problems or operating near radioactive or other hazardous materials, and missions involving long duration area search may better be performed by unmanned, tethered systems.

Though support ships are required with both manned and unmanned systems, each has peculiar requirements. Launch and retrieval of vehicles is still a problem. In addition to cable handling and winching, the unmanned system often requires that the support ship have special maneuvering and station keeping characteristics to tend the tethered vehicle. The manned system requires a heavier duty crane and handling system. For any mission, selection of manned or unmanned systems depends on the outcome of trade-off analysis primarily assessing operating effectiveness in meeting a given set of mission requirements versus cost.

As the state-of-the-art in undersea technology advances in navigation and guidance, remote viewing and search capability, and remote manipulative devices, there will be an increasing trend toward the use of unmanned, tethered vehicles. And, as technology advances in cybernetics, adaptive computer techniques, signal processing, and data storage and transmittal techniques, unmanned, untethered robot vehicles will also increase in utilization. Table 3 also shows ownership of vehicles by country with the United States leading with 64 vehicles followed by France with 26 and Soviet Union with 19. Fifty percent of the vehicles listed in Table 1 were built in the United States.

MANNED VEHICLE DEVELOPMENT

The major undersea vehicle builders in the world are Perry Oceanographics, Inc., Riviera Beach, Florida; and International Hydrodynamics Company (HYCO) Ltd., North Vancouver, British Columbia, Canada. Perry's most recent unique development is the PC-16 vehicle designed for 3,000 foot operation using three interconnecting spheres and providing one-atmosphere transfer capabilities. Construction of two new vehicles, of the PC-18 class, have also been started. The Perry built PC-1202, now owned and operated by InterSub, is illustrated in Figure 1.

HYCO has a unique system under development called TAURUS that will be capable of operation to 2000 feet with a two ton payload capability and diver lockout at lesser depths. HYCO's AQUARIUS I operated by Hyco Subsea is illustrated in Figure 2.

France

COMEX, Marseille, France, has developed a new series of observation and work vehicles called MOANA. The first in the series, MOANA I is illustrated in Figure 3. Another unique development by COMEX-is the GLOBULE vehicle illustrated in Figure 4. It is a lightweight two-man subsea helicopter with 360 degrees visibility designed especially for survey and inspection tasks down to 200 meters (660 feet). The GLOBULE is capable of being piloted to the ocean bottom where it positions itself on the platform of a tractor driven cable burying

machine and secures itself by four clamping magnets. In this mode, the GLOBULE pilot takes over the control of the machine which can bury a 3-inch cable about 3 feet deep. A pressurized water jet is used to make the trench.

Soviet Union

The Soviet Union now has 12 manned vehicles and 7 unmanned vehicles, about double what was reported in the International Survey (1) made a little more than one year ago. One of their latest submersibles, ARGUS, is illustrated in Figure 5 operating near Gelendzhik on the Black Sea. An interesting new vehicle, the amphibious undersea research vehicle TRITON, is reported to be under development at the Giprorybflat Institute, which designs many Soviet vehicles. The TRITON is primarily intended for construction and support activities in the continental shelf zone and as a true amphibian, it will be able to navigate underwater, on the surface of the water, and on land. Except for TINRO I, which is no longer operational, none of the Soviet vehicles have incorporated diver lockout capabilities.

Germany

In West Germany, the leading submersible builders are Bruker-Physik in Karlsruhe and Ingenieurkontor Lubeck (IKL). Bruker-Physik has built three submersibles in their Mermaid series Figure 6 and IKL has built 2 submersibles in their TOURS series. Last year, IKL directed by Professor U. Gabler prepared several advanced designs for surface independent, self-supporting, compact submarine type systems TOURS 430, TOURS 170, and Deep Subsea Working Systems, DSWS 300 and DSWS 600. The TOURS 430, illustrated in Figure 7, is a submarine configuration 42.5 meters long with a submerged displacement of 830 metric tons and a depth capability of 500 meters. It is equipped with a deep diving system for locking out 4 divers, and a drilling device that can be used for bottom sampling and bore testing on the sea bed to a drilling depth of 200 meters. This type of system configuration is also suitable for use as a mobile underwater laboratory.

Sweden

In Sweden, the rescue vehicle, URF, is under development at Kockums for the Royal Swedish Navy. This 50 ton vehicle is capable of handling a crew of 3 plus 2 divers and a 4,400 lb. payload to depths of 1,500 feet.

Kockums has designed a unique Submarine Support Vessel (SSV) (2) to transport, launch and retrieve a civilian version of the URF. The SSV carries the vehicle in an enclosed compartment forward of the coning tower on the top of the pressure hull. The SSV displaces 1,600 tons and is 65 meters long and capable of operating to 400 feet. The SSV enables submerged launch and retrieval of the URF type vehicle; thus achieving an independent, all weather operating capability avoiding the air sea interface problems.

Kockums has also prepared designs for two unique submarine type systems aimed at the offshore industry for full autonomous operation without a support ship. One is a 170 ton submarine for inspection missions with an endurance capability of 10 days. The other is a 400 ton submarine, 36 meters long with diver lockout capability and mission endurance of 3 weeks or more, and an operating depth capability to 300 meters

UNMANNED VEHICLE DEVELOPMENT

United States

The USA owns and operates over 60 percent of the world's unmanned undersea vehicles; the major developer of unmanned vehicle systems is the U.S. Naval Undersea Center, San Diego, California. Their latest development is the Remote Unmanned Work System (RUWS), Figure 8, capable of operating at depths of 20,000 feet.

HYDRO Tech Systems Incorporated,
Houston, Texas, is constructing two major
unique unmanned tethered systems, Work
Vehicle (WV), Figure 9, and Vertical
Transport Vehicle (VTV), primarily for
use in remotely controlled pipeline repair
work to 4,000 feet with an intermediate
capability to operate at 1,800 feet. The
characteristics of the 50 ton WV and 60
ton VTV systems are given in Table 2.

Hydro Products, San Diego, California, produces a remote controlled vehicle, RCV-125, for subsea inspection of well heads, pipelines, cables and other structures. Ametek-Straza, El Cajon, California, has developed two unmanned systems—Submersible Craft Assisting Repair and Burial (SCARAB) for AT&T, which can be used for locating the cable by detecting its magnetic properties, uncovering and repairing the cable, and burying the cable. Several new unmanned tethered vehicles such as DEEP DRONE, RECON II, and the Cable Operated Recovery Device (CORD) have been developed mainly for search and recovery.

Soviet Union

The Soviet Union has developed at least seven unmanned systems as listed in Table 2. One Soviet article (3) claims that more than 20 varieties of underwater, remotely controlled vehicles are being used by scientists. Most of these are operated by remote control via a tether because of the poor reliability of wireless control; however, efforts are underway to provide pre-programmed, automatic, robot control without a tether.

The Soviets have developed a system which simulates the presence of a real operator underwater. A moving control panel seat is used to accurately duplicate the movements of the robot. The seated operator senses the movement of the robot via his vestibular mechanism and can rapidly evaluate and intervene with the dynamic situation. Robot development with multi-sensor perception and pre-programmed computer technology is being pursued (3).

Robot Vehicles

Out of the 55 unmanned vehicles reported in Table 2, only 5 are identified as untethered robots. The U.S. has developed 4 robot vehicles—UARS, SPURV, SEA DRONE I and the MIT Robot; the Soviet Union is currently developing one robot vehicle—GIDROPLAN. An untethered robot vehicle has the advantage of not requiring a long unwieldy tether and a surface support vessel with special station keeping characteristics. However, it does require a more sophisticated and costly multi—sensor instrumentation and control system integrated into a multi—channel signal processing and

pre-programmed computer system. High energy density power systems and redundant and emergency modes of operation are required to provide reliable, long endurance operation and safe retrieval of the free swimming robot after mission completion or early termination.

ATMOSPHERIC DIVING SUIT (ADS)

A submersible with arms and legs might be an appropriate description for a diving suit called ADS or originally JIM, developed for DHB Construction Ltd., U.S., Figure 10. It allows a man to work effectively at atmospheric pressure in water depths ranging to 1,300 feet. It carries its own self-contained life support system and does not require an umbilical coupling. The advantages of the suit are that the divers do not require decompression and the units require relatively little auxiliary equipment and deck space. On deck, the unit weighs 1,000 lbs. and remains in place while the diver enters the suit and the head section is attached. A small crane is needed to launch the diver and he can function with or without a tether. Also, there are no communication problems like those experienced with helium gas for deep diving. The author believes that as the design evolves and improves, there is much potential for a system of this type, especially as divers advance to deeper depths.

VEHICLE OPERATION AND SAFETY

Operation and Handling

Effective, safe operations are the prime objectives of any vehicle operator. One of the major considerations in this area is vehicle handling in launch and retrieval. Therefore, the vehicle operator is concerned with having a compatible, integrated system which includes the vehicle, handling system, and support ship. This is important if a high annual utilization rate is desired, including operation in rough seas and occasionally poor weather conditions.

In the U.S., the leading vehicle operator is the U.S. Navy's Submarine Development Group One, San Diego. In commercial work, the most active operators are General Oceanographics, Inc., San Diego; and

International Underwater Contractors, Inc., New York. In scientific work, the most active are the Woods Hole Oceanographic Institution's ALVIN operations (see Table 4), and the Harbor Branch Foundation.

Outside of the U.S., the most active vehicle operators are Vickers Oceanics, Ltd.; Barrow-in-Furness, England; InterSub, Marseille, France; COMEX, Marseille, France, and HYCO Subsea Ltd., Vancouver, Canada. A sampling of the extent of their operational activity is given in Table 5.

The greatest concentration of vehicle activity is in the North Sea where there are about 15 in operation. The world's most active commercial operator, Vickers Oceanics, Ltd., has gained much operational experience in the North Sea, and is mainly involved in cable burial and pipeline survey. Figure 11 illustrates a PISCES submersible being deployed via their proven method of launch and retrieval.

They are capable of vehicle launch and retrieval up to sea state 6. The handling system consists of an "A" frame with a sheave for the lifting line extending over the stern of the support ship, and a smaller inverted "A" frame hanging down from the athwartship motion main frame to prevent when the vehicle is hoisted. A hvdraulic arm attaches to the bow of the vehicle to prevent fore-aft swinging motion. An important feature of this system is a small, high speed motor which can overrun the main lifting motors whenever the tension in the line goes to some preselected low value. The retrieval procedure follows: The diver attaches the shackle and line; the vehicle is towed toward the ship; the ship begins lifting the vehicle at about the time the wave starts to lift the vehicle; as the wave lifts the vehicle the tension in the line drops; the high speed motor reels in the line at high speed, up to 600 feet per minute if necessary, to maintain the minimum tension on the line; and, as the wave passes and the tension increases, the main winch continues at its normal hoisting speed. This effective approach uses the sea-induced motion rather than trying to cope with it, gradually transferring the lifting action from sea-dominant motion to ship-dominant motion. (4)

InterSub is another very active operator in the North Sea. InterSub's, Perry-built PC 1202, is illustrated in Figure 12 as a cut-away drawing to show its inner layout plan. Figure 13 shows their proven method of stern launch and retrieval, using a rugged "A" frame arrangement.

The handling system for MOANA, COMEX's vehicle, is a special crane arrangement, illustrated in Figure 14. HYCO Subsea's vehicle handling system, using a rugged "A" frame arrangement is illustrated in Figure 15. HYCO also uses a 97-foot self-powered barge with a floodable stern ramp as a relatively stable platform to launch and retrieve their PISCES vehicles. HYCO claims the deepest dive for commercial work, using the PISCES V at 4800 feet off Sable Island, near Nova Scotia during the fall of 1974, in support of laying a Canadian trans-Atlantic telephone cable.

In the United States, the Johnson-Sea-Link vehicle has a simple, effective handling system illustrated in Figure 16, and the retrieval procedure is as follows: The diver attaches the line by simply inserting a novel drop-lock into the lifting fixture; the vehicle is towed toward the ship; as the line is winched into the crane, the quick acting, articulated crane raises the vehicle at about the same time a wave lifts the vehicle; the vehicle is hoisted out of the water and placed on the afterdeck. A strong-back type antisway bar is used to prevent the hoisted vehicle from swaying.

The ALVIN system continues to effectively use their proven elevator launch and retrieval arrangement used on the catamaran support ship, LULU, for over 600 dives. Another novel handling system still being used after 500 dives, is Deepwater Exploration Ltd's, Launch-Retrieval Transport (LRT), Figure 17, shown serving as a platform for the STAR II. This approach involves transporting STAR II on-board the LRT to the site; ballasting the system for complete submergence, and then, at a predetermined depth, divers release the vehicle from the LRT for a smooth take-off. Underwater launch and retrieval minimize the problems of the air-sea interface. However, operations in heavy seas with an LRT-type platform that must be towed to the site, creates other problems. A submerged launch and retrieval system, using a submarine as a support ship, is being developed by Sweden's Kockums, to handle their URF-type vehicle.

The major vehicle operating problem is still its handling during launch and retrieval in heavy seas. However, several good approaches have been noted herein.

Classification of Vehicles and Safety

An important consideration in vehicle development, ownership, and operation is having the vehicle system designed, built and tested in accordance with a classification code. This provides an added degree of confidence regarding performance and personnel safety; and insurance companies often consider this as one of the criteria in establishing underwriting coverage. There are nine classification organizations worldwide:

- * American Bureau of Shipping Bureau Veritas
- * Det Norske Veritas
- * Germanischer Lloyd
- * Lloyd's Register of Shipping Nippon Kaiji Kyokai Polish Register of Shipping Registro Italiano Navale USSR Register of Shipping
- * Vehicle classification data were tabulated for comparison in last year's report. (1)

This tabulation revealed slight variations between each agency, and a number of items are listed as guidelines and not requirements. The classification process in most agencies relies on design review and observation of tests by an inspector. As stated previously, (1) it is the author's opinion that some standardization between the classification agencies would be desirable, especially in some basic areas pertaining to emergencies, search and rescue. For example in the event of disablement on the bottom, it would be desirable to provide the crew with a minimum number of hours of lifesupport per man, e.g., 72 hours, under normal operating conditions; and some greater number based on distance offshore, depth, expected sea state, and weather conditions. In order to communicate and signal location during disablement, it is desirable to standardize on frequencies for underwater telephones and emergency acoustic beacons. Although ones own support ship can probably make contact, other rescue forces brought

to the scene may not be so equipped. Once located, the next step is to recover the submersible; and it would be very desirable for There have been seven major submersible accieach submersible to have a standard hooking arrangement located at an established lift point.

A report entitled, "Self-Help Rescue Capability for Submersibles"(6) provides the following list of items considered mandatory as self-help rescue features for undersea vehicles:

- Acoustic beacon on a standard distress frequency (37 kHz).
- External standard lift points.
- Acoustic communications on a standard underwater telephone (8-11 kHz).
- Minimum operator qualifications.
- Filing of dive plan with a potential rescue unit.
- Passenger predive briefing.

The Marine Technology Society's Undersea Vehicles Safety Standards Subcommittee (7) is preparing a plan to formulate submersible safety standards. The objectives are to improve safety in vehicle operation, and to improve rescue response capabilities.

The plan involves establishing three working groups, one each on:

- Personnel qualifications and training
- Operational plans and procedures.
- Emergency equipment.

It also involves getting good representation leading mission category worldwide, followed on an international basis, especially from the major submersible operators, designers, and builders. The results of this effort will be documented in an MTS book "Recommended Safety Standards for Undersea Vehicles," to be published at the end of 1977. This will be a third in the series of books prepared by this Subcommittee; the other two are entitled "Safety and Operational Guidelines for Undersea Vehicles." (8)

Manned Submersible Accidents

dents within the last seven years, which were reported to have occurred during underwater operations, taking the lives of seven persons. Last year's report $^{(1)}$ provides a table listing six of these accidents, along with data pertaining to their location and recovery.

In September 1975, there was a fatal accident reported involving the STAR II submersible and its Launch-Retrieval Transport (LRT), Figure 17. It was reported that two of the divers, supporting the submerged launching of the STAR II, lost their lives trying to free the STAR II while the LRT continued to sink uncontrollably, and the safe diver depths for air breathing were exceeded. The third diver barely made it back to the surface.

A good reference source, pertaining to submersible safety through accident analysis, is Appendix IV of Book II, "Safety and Operational Guidelines for Undersea Vehicles."(8) A book entitled "Manned Submersibles" (9) contains a chapter "Emergency Devices and Procedures," and another chapter "Emergency Incidents and the Potential for Rescue."

VEHICLE UTILIZATION

Within the last year, there has been over a 30 percent increase worldwide in available undersea vehicles, primarily in support of offshore development activities, especially the oil industry. The summation of data on manned vehicles listed in Figures 18, 19, and Tables 4 and 5, reveals that inspection, mainly of pipelines and cables, was the by cable burial. A listing of the leading mission activities sampled on a worldwide, dive-day basis, in descending order are:

- Inspection (pipeline, cable, etc.)--50 percent
- Cable burial -- 18 percent
- Engineering, salvage, etc. --12 percent

The following categories, representing the balance of about 20 percent of the missions, are placed in descending order, though there are only small differences between them:

- Coral harvesting
- Geological
- Biological, Fisheries
- Pollution, ocean dumping

vehicle activities, although unmanned vehicles have been busy, but on the average, not as busy as manned systems. An example of one noteworthy mission, carried out for several weeks in the summers of 1974 and 1975, was conducted by the U.S. Environmental Protection Agency, using the CURV III unmanned vehicle to survey, photograph, and a radioactive dumpsite sample around near the Farralon Islands, off the coast of California. Data concerning the integrity of the radioactive waste containers and the fate of any leaking pollutants is of worldwide interest in establishing a policy for future dumping.

United States

Although many new undersea vehicles were built in the United States by Perry, the vehicles available for use in the U.S. has changed negligibly -- from 29 to 30. The utilization of underwater vehicles in the U.S. over the last three fiscal years, is illustrated in Figure 18. The number of total dive-days in Fiscal Year vehicles was less than 10 percent of the 1975 diminished by about 15 percent, from Fiscal Year 1974, and this is primarily last three years. attributed to a reduction of U.S.-operated one, despite the fact that about 13 out of 18 (including those under construction) were built in the U.S. by Perry, but are owned by European operators. Inspection, mainly of pipelines and cables, was the leading U.S. mission, and this correlates with world-wide activities. Coral harvesting, represented only by the STAR II's activities off the east coast of Oahu, in the Hawaiian Islands, has been increasing steadily over the last three years, in quest of jewelry-quality, pink and black coral at 1000-foot depths.

Fisheries and biology missions have exhibited slight decreases each year, whereas geology missions increased somewhat. Most of the biology efforts are attributed to the ALVIN operations in studying the deep-ocean food chain, and also the deep-benthic fish

and other organisms. Other missions have included studies on: the underutilized species of crab at the 2000 to 3000-foot depths; the habitation and migration of deep water lobster and shrimp; and on the deployment and effectiveness of line arrays of lobster traps. In pollution studies, sewer outfalls were monitored, and ocean dumpsites There are no data in this report on unmanned were inspected in the New York Bight region.

> As noted in Table 4, (5) the ALVIN has made over 600 dives, of which about 22 percent involved test and training, and the balance of the missions were mainly oriented to geology and biology. It is interesting to note that the ALVIN has spent an equivalent total of almost 100 continuous days under the sea, and has developed a steadily increasing average time for dives, which is now 4.3 hours.

This is the second of a three-year arrangement whereby the Navy, NSF, and NOAA are sharing the cost and use of the deep-diving ALVIN. Two-thirds funding by Navy-NSF enable ALVIN utilization as a national facility under the University National Oceanographic Laboratory System (UNOLS). NOAA is using their allocated time mainly for ongoing fisheries and environmental research programs.

Federal use of American Bureau of Shipping (ABS)-classed civilian-operated manned total available submersible time during the

submersibles in the North Sea, from three to The U.S. Navy's undersea vehicle utilization in FY 1975 involved about 190 dive-days, mainly for deep undersea inspection missions, training and testing, as illustrated in Figure 19. The PC-14C-2, owned by the Army's Ballistic Missile Command, has the special mission of recovering missiles and associated debris entering the spashdown area of the Kwajalein Missile Range.

World-Wide Utilization

Utilization of undersea vehicles, as sampled on a world-wide basis, excluding the U.S., is given in Table 5 for reference. U.S. data were combined with Table 5 data to provide the aforementioned figures on worldwide usage.

Although statistical data are not available it is reported that the Soviet undersea

vehicles are mainly involved in fisheries research. The OSA-3-600, owned and operated by the National Institute of Sea Fisheries and Oceanography, has been used in fisheries research, for example, to hover over a school of fish and transmit data on the extent, location, and speed of movement of the school. It is also capable of taking core samples from the ocean bottom for later analysis by petroleum scientists. The unmanned tethered vehicle, SKORPENA (also operated by this Institute), is reportedly

utilized in oceanographic and biological research on illuminescence and bioluminescence. The SEVER 2, operated by the Polar Institute of Fish and Oceanography, is reportedly operating in the North Atlantic, looking for schools of fish, studying the sea bottom, and selecting areas for trawl fishing. In the Black Sea, most of the Soviet activities originate from their base at Gelendzhik. A good reference for information on Soviet undersea vehicle activities is presented in reference (9).

Coral harvesting off Taiwan is conducted using BURKHOLDER I, and red coral harvesting near Corsica is conducted using ANTONIO MAGLIUOLO.

The most active vehicle noted in the survey was the HAKUYO, owned by Japan Ocean Systems, Inc., that reportedly made 624 dives in 45 days.

MISSION APPLICATIONS

The preceding section described many mission applications suitable for undersea vehicle usage, mainly with the offshore industry. Undersea vehicles play an important role in the offshore industry's undersea installation of: offshore structures, sub-sea oil completion systems, pipelines and cables. Vehicles are used for: preinstallation surveys; diver transport and assistance during installation of structures and pipelines; cable burial; post installation inspection; and pipeline and cable repair work. In view of the extensive network of offshore platforms, sub-sea completion systems and pipelines, the security of these facilities will bring on new mission requirements. As the offshore industry goes deeper the need for vehicles becomes even greater. A study (11) by Vickers Oceanics Ltd, indicates that from a cost-effectiveness standpoint, the cross-over point between utilizing a diver with Scuba versus a manned

submersible is about 150 meters, based upon environmental conditions. The development of the atmospheric diving suit, which in reality is a manned submersible, may bridge this area. Pipelines are being planned for depths greater than 3000 feet, and there are international rulings that require pipeline installations to be readily repairable. To address this type of need, Hydrotech Systems of Houston, Texas, is developing the 50-ton unmanned tethered WORK VEHICLE, and a 60-ton unmanned tethered VERTICAL TRANS-PORT VEHICLE: and the Shell Development Co., Houston, TX, designed a 300-ton Submersible Pipeline Repair System (SPRS), Figure 20.

Coral harvesting is expected to continue and perhaps expand as new areas are found. Geological missions, such as the microscale examination and selective sampling of the deep-ocean rift zone of the Mid-Atlantic Ridge, conducted by France and the U.S. in Project FAMOUS, is another example of effective use of undersea vehicles. Deep-ocean seismic studies of rift and fault areas, and geophysical exploration for oil and gas deposits, are other areas of useful application. Studies of this type under ice are planned by Horton Maritime Exploration Ltd, for utilization of their recently overhauled AUGUSTE PICCARD.

In fisheries application, there is much to be done in management and assessment of stocks. The undersea vehicle was proven useful in getting more selective data on fish stocks for correlation with gross data obtained by trawling. Lobster habitation studies along the northeast seaboard, conducted using vehicles, revealed flat, barren plains that have potential for lobster development, but are void of habitats. Studies of such areas deploying artificial habitats might prove useful. Deployment of lobster at various stages of development, including fry, might give some indication of survival and development in a controlled area, barren, but conducive to lobster development.

Underutilized species of fish and crab at depths in excess of 600 feet might be surveyed and assessed as sources of food or feed stock. Studies of the deep ocean food chain continue and much data are still needed to better understand this process.

In environmental research, vehicles are most useful in surveying and selective sampling

of dumpsites to determine the extent and fate of pollutants and impact on marine life. Undersea vehicles can effectively assist in baseline studies where periodic selective sampling on, near, and below the bottom layers is required over a wide area.

Deep-ocean mining will require the use of manned or unmanned systems for location, survey, and assessment of manganese modules as well as for selective sampling and measurement pertaining to environmental research in baseline-impact studies. With the exception of the two bathyscaphes, the U.S. Trieste II, and France's Archimede, there are no other manned systems capable of participating in deep-ocean mining from 12,000 to 20,000 feet. Plans have been made for modifying the U.S. Navy's Sea Cliff for 20,000 feet. However, there are at least six unmanned systems that are capable of operating at these depths.

Undersea film making on archeological findings, sunken cities, and lakes in Scotland are the mission plans of Margen Internacional, S. A.'s MARGENAUT, refurbished former SUBMANAUT, Figure 21.

DESIGN TRENDS

Undersea vehicles are being utilized more, now that experience has proven their utility and systems are designed accordance with user requirements. A major trend pertains to designing a completely integrated system, which, in addition to the submersible includes support ship, handling gear for launch and retrieval, and logistic and maintenance support. The objective is to obtain an effective, high utilization rate under varying weather conditions. Equipment for conducting efficient deep-water surveys will require the use of improved navigation and guidance systems at costs affordable by submersible owners. Greater dexterity of manipulators will be needed for manned and unmanned systems to perform intricate operations more quickly. Many new vehicles are being developed with large panoramic plexiglass windows to provide a wider viewing field very effective in survey and inspection missions. Trays of dry batteries mounted

in cylindrical pods, external to the pressure hull, with quick access for servicing and replacement and rapid turnaround time, is another notable design trend

A number of compact, unmanned vehicles have been built for search and rescue of manned vehicles. In those operating areas where other manned vehicles are not close at hand, more unmanned systems are expected to be available for use in such emergencies, to locate and attach a recover line. Harbor Branch Foundation's Sea Guardian System, consisting of support craft and the cable-operated Recovery Device (CORD), is an example of such a system, Figure 22.

Within the last year, a number of designs for small submarine-type systems have emerged to provide fully autonomous, longduration, capability for missions such as: pipeline and cable inspections; installation and repair; selective drilling; subbottom profiling and sampling. These systems also feature diver lock-out capabilities which provide even more operational flexibility. Their general utility, as mobile undersea laboratories in support of commercial diving and scientific research, provides another major application. These systems would not require a surface vessel, and would operate independently for several weeks, with surface cruising ranges on the order of 3000 nautical miles. In view of expanding mission requirements, construction of the first of this class system is expected to start within the next year or so.

CONCLUSIONS

Within the last five years, undersea vehicles have proven to be a significant tool in ocean research and development, and their abundance and utilization is steadily increasing.

The offshore industry is the principal user, and there are many other mission applications that will require more extensive usage. The latest designs feature fully integrated systems (vehicle, ship, handling gear, and logistics and maintenance support) to ensure an effective high utilization rate.

More specificity and standardization is needed by the classification societies in the vital areas pertaining to improved safety, search and rescue. Safety standards in areas of crew qualifications, operating procedures, and emergency equipment, should be developed by the user community to the extent not encumbering innovation in design and effective utilization of vehicles.

ACKNOWLEDGEMENTS

The author would like to thank the many submersible builders, owners and operators world-wide, who furnished data on the design and utilization of their vehicles; and acknowledge the periodic inputs from Mr. Frank Busby of R. F. Busby Associates. I would also like to thank the NOAA, Manned Undersea Science and Technology staff for preparing the manuscript.

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	10 76-242/12
TABLES	Length
	Depth Beam Weight Payload Vehicle Operator (ft) Crew (ft) (lbs) (lbs)
Table 1. Major Characteristics of Manned	POLAND
Undersea Vehicles World-wide	DELFIN-2*Geological Inst. 6502 3,680
	SOVIET UNION
Length	TRITON cGiprorybflot
Vehicle Operator (ft) Crew (ft) (lbs) (lbs)	(Amphibious URV) Institute GVIDONResearch Inst.of 820315,8 . 8,580
AUSTRALIA	Fish.&Oceanog. ATLANT IIAtlantic Inst 1000215, 6,500
PLATYPUS I cUniv.of Sydney 1000215,4 . 4,500	of Fisheries AQUARIUSAcad.of Science. 13003
CANADA	PISCES VIIAcad.of Science. 1500319,10. 24,000 2,400 TINRO IIPacific Fish.Lab 1500236,9. 80,000
AQUARIUS IHYCO Subsea 1100214,6 . 11,000 880	ARGUSAcad.of Science 20003,7 . 22,400 OSA-3-600 IResearch Inst.of 20003
AQUARIUS II cHYCO Subsea 1100214,6 . 11,000 880 AQUARIUS III c.HYCO Subsea 1100214,6 . 11,000 880	Fish.&Oceanog. OSA-3-600 IIResearch Inst.of 20003
SEA OTTERArctic Marine1100214,5 . 6,300 550 SDL-1*Canadian Navy2000520,1030,0002,560	Fish.&Oceanog. SEVER IResearch Inst.of 20001
AUG.PICCARDHorton Maritime. 2500494,20.366,00020,000 PISCES VIHYCO Subsea 6600319,10. 24,4001,900	Fish.&Oceanog. PISCES XIAcad.of Science 6600319,10. 24,100 1,500
PISCES IVDept.of Enviro 6600319,10. 24,100 1,500 PISCES VHYCO Subsea 6600319,10. 24,400 1,900	SEVER IIPolar Inst.of 6600436,8 . 65,000 Fish.&Oceanog.
PISCES IX cHYCO Subsea 6600319,10. 24,400 1,900	SWEDEN
COLUMBIA DOWBFriendship S.A 6500317,9 . 20,000 1,050	URF cRoyal Swedish Navy. 1500545,14.110,000 4,400
FRANCE	TAIWAN
	BURKHOLDER IKuofeng Ocean 1000220,10. 20,000 880
GLOBULECOMEX	Develop.Corp. UNITED KINGDOM
SHELF DIVER*DCAN	MERMAID III*P & O Subsea 850521,6 . 28,000
PC1203COMEX 1000222,8 . 18,000 1,000	VOL-LI* & L2*. Vickers Oceanics 1200432,8 . 28,000 2,000 PC-9
PC1204InterSub1000222,8 . 18,000 1,000 MOANA ICOMEX1300314, 20,000 MOANA IICOMEX1300314, 20,000	PISCES IVickers Oceanics 1500216,11. 5,000 1,600 LEO I cP & O Subsea 2000319,10. 26,500 1,800
MOANA II c COMEX	TAURUS* c P & O Subsea 2000434,13. 53,0004,000 PISCES II Vickers Oceanics 2400319,10. 24,0001,900 PISCES VIII. Vickers Oceanics 2000319,10. 24,0001,500
MOANA V cCOMEX	PISCES VIIIVickers Oceanics 3000319,10. 24,000 1,500 PISCES IIIVickers Oceanics 3000319,10. 24,000 1,900 PISCES XVickers Oceanics 3000319,10. 24,000 1,900
SP 500 (2) COF 1620110,65,300 100 GRIFFON	UNITED STATES
DEEPSTAR 2000G.OInt'l	SEA RANGERVerne Engr.Corp. 600417,8 . 19,000 2,200 NEMOSW Research Inst. 6002 6,6 . 2,000 850
DEEPSTAR 4000. COMEX. 4000. 3. 18,12. 18,000. 500 CYANA. CNEXO. 9840. 3. 19,10. 17,600. 440	PC-3BInt'l U.W.Contr. 600222,4 . 6,350 1,000 SEA EXPLORERSea Line Inc 600215,5 . 3,600 300
ARCHIMEDECNEXO36000369,13.122,0006,000	PRV-2*Pierce Subs Inc. 600319,8 15,500. 1,000 MARGENAUTMargen Int'1 600844,9 108,000. 6,000
GERMANY (FRG)	NEKTON ALPHAGen.Oceanographics 1000215,44,500300 NEKTON BETAGen.Oceanographics 1000215,44,700460
MERMAID IV* c 10003 28,000	NEKTON GAMMAGen.Oceanographics 1000215,4 . 4,700 460 JOHNSON SEA LINK*Harbor Br.Found. 1000423,8 . 21,0001,200
ITALY	SNOOPERUndersea Graphics 1000215,44,500 200 GUPPYSunShip&Drydock. 1000211,85,000 400
ANTONIOSarda Estracione 1000220,10. 20,000 880	OPSUBOcean Systems 1000218,8 . 10,400 400 SEA RAYSub.R & D Corp 1000220,5 . 9,000 350
MAGLIUOLO Lavorazione (TOURS 66)	MERMAID II Int'l U.W.Contr. 1000217,6 . 14,0001,000 NEMO I Seaborne Ventures 1000312,8 . 20,0001,200
ANDRY (PC-5C)SubSea 0i1 1200222,4 . 10,000 750 PC8CSubSea 0i1 1200223,6 . 12,000 1,100	DIAPHUSTexas A&M Univ. 1200213,5 . 10,000 225 PC-14C-2ArmyMissile Com. 1200213,5 . 10,000 225
PHOENIX 66* cSubSea 0i1 12007 77,000	STAR IIDeepwater 1200217,5 . 10,000 500 Explor. Ltd.
JAPAN	PC-17* cPerry Oceanog 1500434,8 . 38,000 500 DEEP VIEWSW Research Inst. 1500216,6 . 12,000 500
UZUSHIONippon Kokan 650218,10. 10,400 KUROSHIOHokaido Univ 650237,7 . 25,000	JOHNSON SEA LINK*Harbor Br.Found. 2000423,8 . 21,000 1,200 BEAVER MK IV*Int'l U.W.Contr. 2700525,8 . 34,000 2,000
HAKUYOJapan Ocean Sys. 985321,5 . 13,200 330 SHINKAIJapan Maritime 1970450,28.200,000 4,000	DSRV-1U.S. Navy 5000450,8 . 75,000 4,300 DSRV-2U.S. Navy 5000450,8 . 75,000 4,300
Safety Agency	SEA CLIFFU.S. Navy
NETHERLANDS.	DEEF QUESTLockheed8000440,16.115,0007,000 ALVINWoods Hole12000323,832,0001,500
NEREID 700*Nereid N.V 700 SKADOC 1000*Skadoc Sub Sys 1000318,5 . 6,600	Oceanog.Inst. TRIESTE IIU.S. Navy20000378,19.180,000 2,000
20 27011 200011055 1050011	

able 2.	Major Cha						
	Undersea	Vehi	cles	Wor	ld	-wide	=
		D		Length	Ll o		ifting
Vehicle	Operator		* .	Beam (in)			ayload lbs)
CANADA							
J	Bedford Inst		650	52.29		154	. 0
	Canada Cente Inland Wate	r					-
FRANCE							
	Societe ECA.						-
TELENANTE II.	Petrol Institute Fr	ancais	1000	162,60	. :	2,200	-
ERIC	PetrolFrench NavyDCAN		3300	180,72	. 4	4,410 2,000	
JAPAN			7220	170,02		.,00011	
	T.Mitsubishi I	nd	800	180,31		3,530	
GERMANY (FR							
IBAKMANKA c	IBAK	1	.9700	150,72			
NORWAY.							
CABLE CONTROLL VEHICLE	ED.Royal Norwe Navy	gian	1800				
SOVIET UNIO	N						
	s).Acad.of Sci						
KAYMAN			2000	130,60	:	800 1,000	
	Fish.& Oce Acad.of Sci	anog.				1,000	
KRAB-2	Acad.of Sci	ence1	0000				
UNITED KING	DOM						
TROV-01	Underground Services	Location	1200	84,50	•	2,000	
	Inst.of Geol		2000	96,65		1,760	290
	Ministry of De						
UNITED STAT	ES						
BUOYANCY	USN Civil En	g.Lab.	850	96,72		1,800	1,000
	Naval Torped						
	Naval Underse Naval Facili					150 300	(
SNOOPY II	Engr. Cente		1500	70 /1		770	E /
	Harbor Br.Fo					770 900	50
RECON II	Perry Oceano	g	1500	42,36		450	
	Naval Underse			72,24		400	80
	Ametek Straz Miss.State U		2000	132 66		5,000	(
	Naval Underse					1,000 <i></i> 3,450	400
	Naval Torped					3,000	400
J-STAR	Jacobsen Bro	s	3000				
	A.T.&T. Co					5,000	
	Ametek Straz Naval Torped					5,000 4,000	
	Naval Torped					4,000	
RC-125	HYDRO Produc	ts	6560				
CURV III	Naval Underse	a Ctr.	7000	180,78		4,500	2,000

RUM/ORBScripps Inst8000150,108. 24,000	Vehicle	Operator	Depth (ft)	Length Beam (in)	Weight (1bs)	Lifting Payload (1bs)
VERTICAL cHYDROTECH	RUM/ORB NEDAR I SEA PROBE SPURV TELEPROBE DEEP TOW SEA DRONE I MIZAR FISH RUWS NEDAR II WORK VEHICLE C TRANSPORT VEH UDOSS C	Scripps Inst of Oceanog. Assoc.Marine Ser. Ocean Search Inc. Univ.of Wash Naval Oceanog Off Scripps Inst of Oceanog. Pre Con, Inc Naval Research Lab Naval Undersea Ctr Assoc.Marine Ser. HYDROTECH HYDROTECH Jet Prop. Lab	. 80001000010000120002000020000200002000040004000.	(in) .150,108 . 72,72 .120,24 . 96,60 . 64,13 .210,24 .105,30 .123,58 .72,72 .70',22' .70',22'	(1bs) - 24,000 - 2,400 400,000 - 1,000 - 3,500 - 1,800 - 1,800 - 1,800 - 1,800 - 1,800 - 1,800 - 1,800 - 1,800 - 1,800	(1bs)

Table 3. Summary Statistics on Undersea Vehicles

Status	Manned	Unmanned
World-wide - operational or read	iv 86	50
World-wide - under construction		5
World-wide - Total	100	55
Average Characteristics		
Design Depth (ft)	2,450	6,000
Weight (lbs)	26,000	2,200
Payload (1bs)	1,300	
Crew Size	3	
Life Support (man-hours)	120	
Ownership by Country		
United States	30	34
France	21	5
Soviet Union	12	7
United Kingdom	11	4
Canada	10	2
Japan	4	1
Italy	4	0
Germany (FRG)	1	2
Netherlands	2	0
Poland	1	0
Australia	1	0
Columbia	1	0
Sweden	1	0
Taiwan	1	0

Table 4. Utilization of the ALVIN Submersible

	Year 74	Totals 75	Cumulative Totals to 1 Jan. 76
Total Number of Dives	60	58	604
Total Dives, Test & Training	. 7	4	136
Total Mission Dives	53	54	468
Mission Categories:	. 0	0	60
Orientation		37	122
Biology		9	142
Geology		3	45
Search & Recovery Equipment Inspection	-	0	28
Navigation Experiments		ő	24
Other Science & Engineering		5	47
Total Time Submerged (hrs)			2,236
Average Time for Dive (hrs)			4.3

Table 5. Utilization of Undersea Vehicles as Sampled on a World-wide Basis Excluding the U.S. (July 1974 through December 1975)

					Average
17-1-1-1-	Mission	Mission			Depth(m)
Vehicle	Category	Location	Dives	Days	or Range
CANADA					
SDL-1	Test	.Nova Scotia	16	15	75
SDL-1	.Training	.Nova Scotia	68	36	75
	.Inspection				300
	Cable Burial				1450
	.Survey Oil Barge.				76
	Guideline Replace ment for Well Head				75
	Cable Burial			15	75
AQUARTUS I.	.Cable Inspection.	.Nova Scotia	6	6	75
ERANCE					
CYANA	.Test & Training	.Mediterranean.	28	28	30-2700
CYANA	.Geology (FAMOUS Proj.)	.Azores	15	15	3000
	.Pipeline Insp			1	400
CYANA	.Pipeline & Cable.	.Sicily	44	36	100-600
naon	Inspection			010	
PC1201	(Offshore Support	North Sea			150
PC1202				50	200 200
101202::::	* ipeline bulvey	Morth Sea	//	50	200
JAPAN					
HAKUYO	.Pipeline Insp	.Aga.Niigata	230	15	30-81
	.Fisheries		204	17	30-200
	.Fisheries		44	1	65
	.Biology		84	3	115-134
HARUIO	 Equipment Emplace - ment 	.wakayama	49	4	147-250
HAKUYO	.Cable Inspection.	. Tharagi	9	2	83-167
	.Salvage		4	3	125
UNITED KI	NGDOM				
	.Navy Missions		292	312	40-200
	.Pipeline Work		150		40-200
	.Cable Burial			32	40-200
	.Pipeline WorkCable Burial			30	15-120
	.Platform Survey		107		15-120 15-120
	.Pipeline Work			77	30-160
	.Cable Burial			59	30-160
PISCES VIII	.Pipeline Work	.North Sea	5		30-140
	Cable Burial			46	30-140
VOL-L1	.Pipeline Work	.North Sea		26	3-160
VOL=L2	.Trials	.North Sea	20	20	10-60



Fig. 2. AQUARIUS, Built by International Hydrodynamics Co., Ltd., Operated by HYCO Subsea.

FIGURES



Fig.1. PC-1202, Built by Perry Oceanographics Inc., Owned and Operated by InterSub.



Fig. 3. MOANA I Owned and Operated by COMEX



Fig.4. GLOBULE, Owned and Operated by COMEX



Fig.5. ARGUS, Owned by the Soviet Academy of Sciences



Fig.6. MERMAID III, Built by Bruker-Physik Owned & Operated by P&O Subsea



Fig.7. TOURS 430, Designed by
Ingenieurkontor Lübeck



Fig.8. Remote Unmanned Work System (RUWS),

Developed by the U.S. Naval
Undersea Center

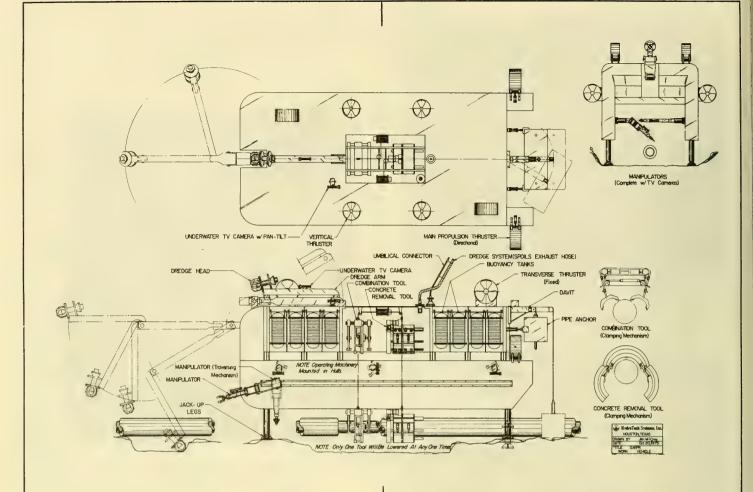


Fig. 9. WORK VEHICLE (WV), Designed by HydroTech Systems Inc.



Fig.10. ATMOSPHERIC DIVING SUIT (ADS),

Developed for DHB Construction
Ltd.



Fig.11. Vickers Oceanics Inc. Ltd.'s

Support Ship and A-Frame Crane
Handling PISCES III.

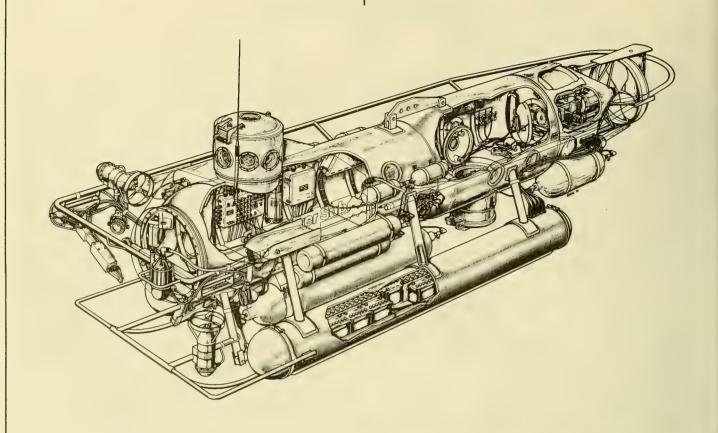


Fig.12. Cut-away Drawing of InterSub's PC-1202, Built by Perry



Fig.13. InterSub's Support Ship and A>Frame
Crane Handling PC-1201



Fig.14. COMEX'S MOANA I and Handling
System



Fig.15. HYCO Subsea's Support Ship and A-Frame Crane Handling PISCES IV



Fig.16. Harbor Branch Foundation's

RV JOHNSON with Articulated Crane
Handling JOHNSON SEA LINK



Fig.17. Deepwater Exploration Ltd's
STAR II and the LRT

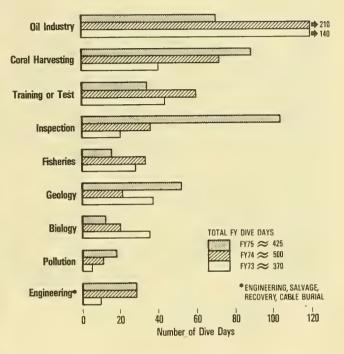


Fig.18. Civilian Manned Undersea Vehicle
Utilization in the U.S. during
Fiscal Years 73, 74 and 75

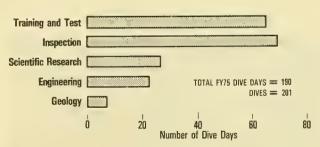


Fig.19. U.S. Navy's Manned Undersea

Vehicle Utilization in Fiscal

Year 1975

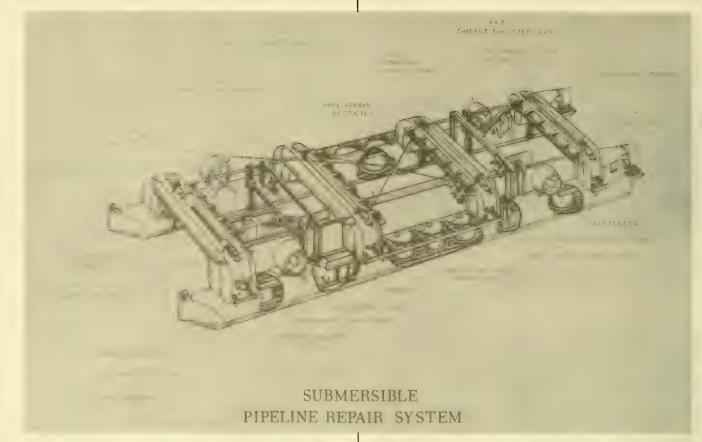


Fig. 20. Shell Development Co.'s Design for an Unmanned Submersible Pipeline Repair System

Depth: 3,000 ft; Weight: 300 tons; Length: 153 ft; Beam: 43 ft; Payload Lift: 100,000 lbs



Fig. 21. MARGENAUT (formerly SUBMANAUT), Owned and Operated by Margen Internacional, S.A.



Harbor Branch Foundation's SEA Fig. 22. GUARDIAN SYSTEM

APPENDIX A*

U.S. Owned and Civilian Operated Undersea Vehicles that are Navy Certified or ABS Classed.

Out of the 30 U.S. manned undersea vehicles, 25 are civilian operated and of these the 14 listed below are or are expected to be ABS Classed or Navy Certified:

	Depth
	(ft)
PRV -2	 600
NEKTON BETA	 1,000
NEKTON GAMMA	 1,000
JOHNSON SEA LINK I	 1,000
JOHNSON SEA LINK II	1,000+
GUPPY	 1,000
OPSUB	1,000
MERMAID II	1,000
DIAPHUS	1,200
PC-14C-2	1,200
PC-17	1,500
BEAVER MARK IV	2,700
DEEP QUEST	8,000
ALVIN	,
	 ,

The 5 U.S. Navy owned manned vehicles operated by the U.S.N. SUBMARINE DEVELOPMENT GROUP ONE are:

DSRV-1	5,000
DSRV-2	5,000
SEA CLIFF	6,500
TURTLE	6,500
TRIESTE II	20,000

For reference purposes, illustrations of these submersibles are included, with the exception of PC-17, which is under construction.

*NOTE: Appendix A has been added to this report, but was not included in the InterOcean 76 paper.



FIGURE 23. PRV-2 - PIERCE SUBMERSIBLES



FIGURE 24. NEKTON BETA - GENERAL OCEANOGRAPHICS



FIGURE 25. NEKTON GAMMA - GENERAL OCEANOGRAPHICS



FIGURE 26. JOHNSON SEA LINK I - HARBOR BRANCH FOUNDATION (Note: Johnson Sea Link II is identical in appearance)

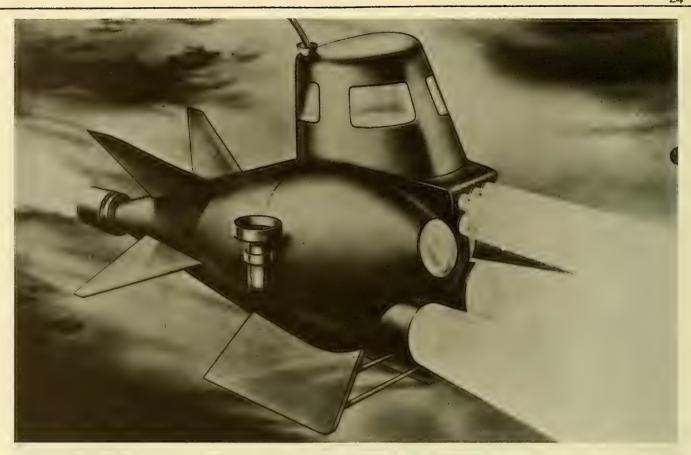


FIGURE 27. GUPPY - SUN SHIPBUILDING & DRYDOCK CO.

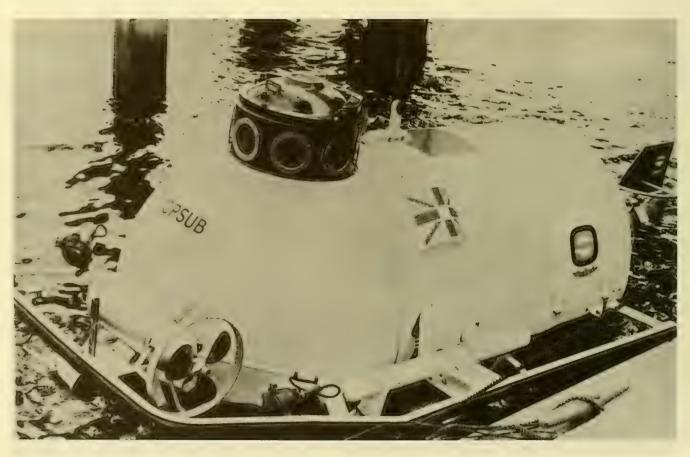


FIGURE 28. OPSUB - OCEAN SYSTEMS



FIGURE 29. MERMAID II - INTERNATIONAL UNDERWATER CONTRACTORS INC.



FIGURE 30. DIAPHUS - TEXAS A&M UNIVERSITY

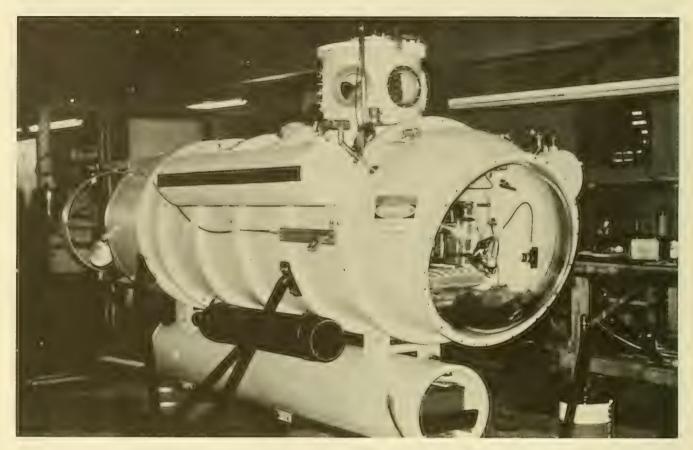


FIGURE 31. PC-14C-2 - U.S. ARMY BALLISTIC MISSILE COMMAND



FIGURE 32. BEAVER MARK IV - INTERNATIONAL UNDERWATER CONTRACTORS INC.



FIGURE 33. DEEPQUEST - LOCKHEED CORPORATION



FIGURE 34. ALVIN - WOODS HOLE OCEANOGRAPHIC INSTITUTE



FIGURE 35. DSRV-1 - U.S. NAVY (Note: DSRV-2 is similar in appearance)

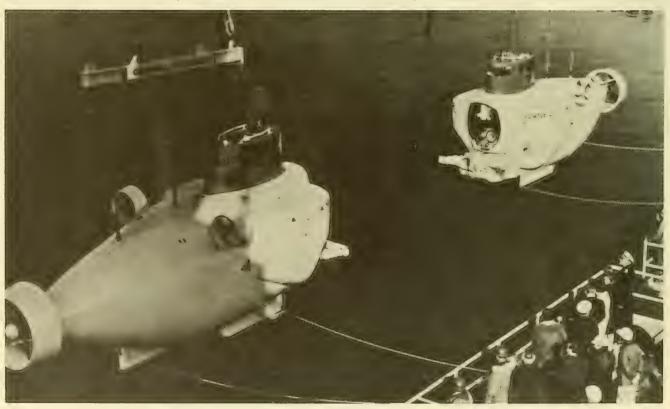


FIGURE 36. SEA CLIFF & TURTLE - U.S. NAVY

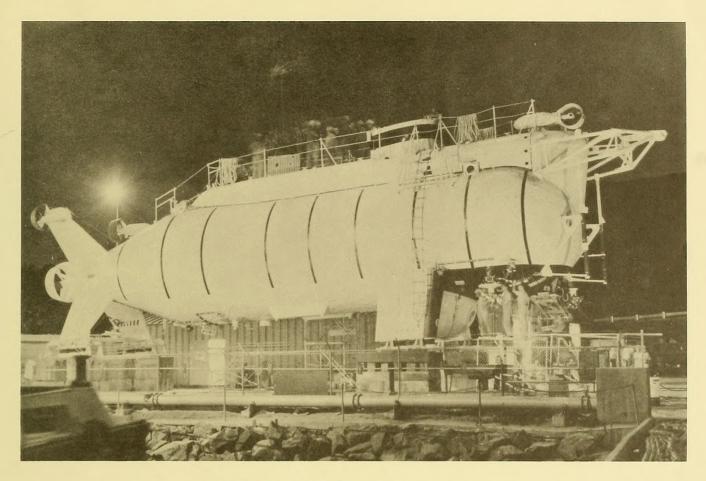


FIGURE 37. TRIESTE II - U.S. NAVY

